1. Submission of Artwork

- Print-ready HiRes PDF (1.3 or native) including latest version of the approved die cutter.
- Open files may be submitted, but always together with a print-ready PDF.
  ArtPro 9 rev 8 or higher
  Adobe Illustrator CS5 or higher; save as PDF-compatible
- Files can be submitted through WeTransfer or by E-mail.

2. Documents

a. Images/Illustrations
- Creation of artwork is based on the most recent version of the die cut design submitted by Acket.
  This design defines the dimensions and may not be modified.
- In case of multiple THT variants, additional charges may apply for making extra rubber adhesive.
- The resolution must be at least 300 DPI for images and 600 DPI for illustrations and line work.
  These resolutions apply to the format used in the layout!
- RGB colours or lab colours may not be used under any circumstances. RGB images always have to be converted to CMYK, which can lead to significant colour differences. Any conversion is at the risk of the submitting party.
- All colours/samples not used must be omitted.
- The used die cut design must be submitted in a separate colour that is not used in the layout.
  This drawing must always be on overprints.

b. Fonts/Images
- All used fonts and images must be included and the artwork or the texts must have been converted to letter outlines.

3. Approval of Print Results

- We can print colour-fast Epson samples for you with predictable CMYK print results for our printing presses. When printing PMS colours, we use a calibrated PMS colour chart.
- If no certified or colour-fast prints and/or proofs have been submitted, the four primary colours (CMYK) will be printed at standard densities.
- If you wish to submit an Epson yourself, we can make three profiles available that you can use to simulate the colour of the carton (white/grey/cream).

4. Technical Specifications

- Printing process: O_set
- Maximum number of colours in 1 pass: 6
- Maximum Composition Print: 280%
- Minimum line thickness positive: 0,12 mm
- Minimum line thickness negative: 0,18 mm
- Positive text (sans serif):   4 pt
- Positive text (serif):   5 pt
- Negative text (sans serif):   6 pt
- Negative text (serif):   7 pt
- Bleed/overfill: 2,0 mm
- Minimum size of EAN Barcodes: 80%